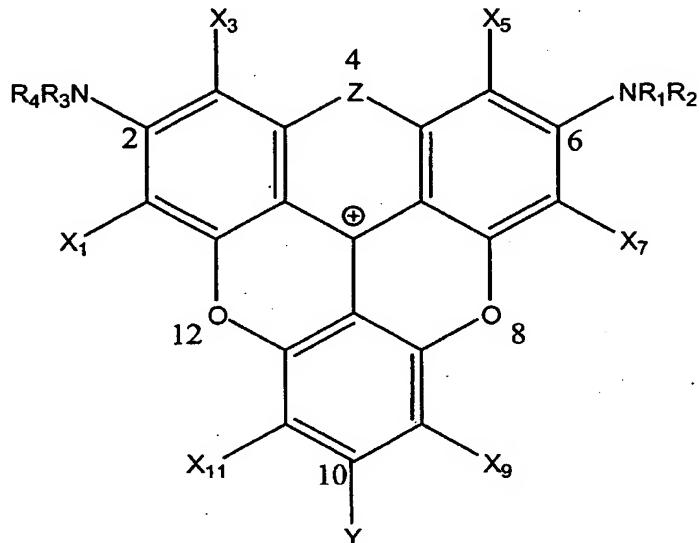


Patent Claims

1. A fluorescent dye compound comprising the structure



5

wherein X₁, X₃, X₅, X₇, X₉, and X₁₁ are independently H, Cl or F;

wherein Y is selected from the group consisting of H, Cl, F, NR₅R₆, OR₇, SR₈, and R₉;

wherein Z is O or NR₁₀, and

10 wherein R₁, R₂, R₃, R₄, R₅, R₆, R₇, R₈, R₉, and R₁₀ is independently H, an optionally substituted alkyl, an optionally substituted aryl, or an optionally polymerized substituted or unsubstituted monomer selected from the group consisting of styrene, acrylate, (meth)acrylate, hydroxymethyl(meth)acrylate, acrylamide, acetate, vinylacetate, vinylether, vinylpyrrolidone, oxirane, oxetane, oxolane, episulfide, thiotane, cyclic amine, or R₁ and R₂ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R₃ and R₄ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R₅ and R₆ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or

15 20 wherein at least one of R₁, R₂, R₃, R₄, R₅, R₆, R₇, R₈, R₉, and R₁₀ comprises at least one reactive group or at least one reactive moiety,

5 wherein the at least one reactive group is selected from the group consisting of vinyl, allyl, hydroxy, primary amine, secondary amine, carboxy, carbonyl, nitro, cyano, isothiocyanate, halogen, phosphonyl, sulphonate, sulphonyl, sulfamyl, and thiolyl, including any combination thereof,

10 wherein the at least one reactive moiety is selected from the group consisting of an activated ester, such as N-succinimidyl ester, maleimide ester, or fluorophenol ester, such as pentafluorophenol ester; acid halide, such as acid chloride or acid bromide; sulfonyl halide, such as sulfonyl chloride or sulfonyl bromide; tosylate, mesylate, phtalimido, azido, an optionally polymerized substituted or unsubstituted styrene, an optionally polymerized substituted or unsubstituted acrylate, an optionally polymerized substituted or unsubstituted (meth)acrylate, an optionally polymerized substituted or unsubstituted hydroxymethyl(meth)acrylate; an optionally polymerized substituted or unsubstituted acrylamide, an optionally polymerized substituted or unsubstituted acetate, an optionally polymerized substituted or unsubstituted vinylacetate; an optionally polymerized substituted or unsubstituted vinylether; an optionally polymerized substituted or unsubstituted vinylpyrrolidone, an optionally polymerized substituted or unsubstituted oxirane; an optionally polymerized substituted or unsubstituted oxetane, an optionally polymerized substituted or unsubstituted oxolane; an optionally polymerized substituted or unsubstituted episulfide; an optionally polymerized substituted or unsubstituted thiotane; and an optionally polymerized substituted or unsubstituted cyclic amine,

25 with the proviso that R₁ to R₆ are not all identical linear alkyls when Y is NR₅R₆ and Z is O, and that R₁ and R₂ are not both ethyl when NR₃R₄ and NR₅R₆ both constitute a morpholinyl ring.

30 2. The fluorescent dye compound according to claim 1, wherein X₁, X₃, X₅, X₇, X₉, and X₁₁ are all H.

3. The fluorescent dye compound according to claim 1, wherein X₁, X₃, X₅, X₇, X₉, and X₁₁ are all Cl.

4. The fluorescent dye compound according to claim 1, wherein X_1 , X_3 , X_5 , X_7 , X_9 , and X_{11} are all F.
5. The fluorescent dye compound according to any of claims 1 to 4, wherein Y is selected from H, Cl, and F.
5. The fluorescent dye compound according to claims 5, wherein Y is H.
7. The fluorescent dye compound according to claims 5, wherein Y is Cl.
8. The fluorescent dye compound according to claim 5, wherein Y is F.
9. The fluorescent dye compound according to claim 8, wherein Z is O or NR_{10} .
10. The fluorescent dye compound according to claim 8, wherein Z is O.
10. The fluorescent dye compound according to claim 8, wherein Z is NR_{10} .
12. The fluorescent dye compound according to any of claims 1 to 4, wherein Y is selected from the group consisting of NR_5R_6 , OR_7 , SR_8 , and R_9 .
13. The fluorescent dye compound according to claim 12, wherein Y is NR_5R_6 .
14. The fluorescent dye compound according to claim 13, wherein Z is O or NR_{10} .
15. The fluorescent dye compound according to claim 13, wherein Z is O.
16. The fluorescent dye compound according to claim 13, wherein Z is NR_{10} .
17. The fluorescent dye according to claim 16, wherein each of R_1 , R_2 , R_3 , R_4 , R_5 , R_6 is a substituted or unsubstituted alkyl, or R_1 and R_2 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R_3 and R_4 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R_5 and R_6 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein R_{10} is an optionally polymerized substituted or unsubstituted monomer selected from the group consisting of styrene, acrylate, (meth)acrylate, hydroxymethyl(meth)acrylate, acrylamide, acetate, vinylacetate, vinylether, vinylpyrrolidone, oxirane, oxetane, oxolane, episulfide, thiotane, and cyclic amine.

18. The fluorescent dye according to claim 16, wherein each of R₁, R₂, R₃, R₄, R₅,
5 R₆ is a substituted or unsubstituted alkyl, or R₁ and R₂ together with the nitrogen
to which they are attached form a substituted or unsubstituted heterocyclic, or
R₃ and R₄ together with the nitrogen to which they are attached form a substi-
10 tuted or unsubstituted heterocyclic, or R₅ and R₆ together with the nitrogen to
which they are attached form a substituted or unsubstituted heterocyclic, and
wherein R₁₀ comprises a reactive moiety selected from the group consisting of
an activated ester, such as N-succinimidyl ester, maleimide ester, or fluorophe-
15 nol ester, such as pentafluorophenol ester; acid halide, such as acid chloride or
acid bromide; sulfonyl halide, such as sulfonyl chloride or sulfonyl bromide;
tosylate, mesylate, phtalimido, and azido.

19. The fluorescent dye compound according to any of claims 17 and 18, wherein
15 from 1 to 3 of R₁ to R₆ are substituted alkyl.

20. The fluorescent dye according to claim 15, wherein each of R₁, R₂, R₃, R₄, R₅ is
a substituted or unsubstituted alkyl, or R₁ and R₂ together with the nitrogen to
which they are attached form a substituted or unsubstituted heterocyclic, or R₃
20 and R₄ together with the nitrogen to which they are attached form a substituted
or unsubstituted heterocyclic, and wherein R₆ is an optionally polymerized sub-
stituted or unsubstituted monomer selected from the group consisting of sty-
rene, acrylate, (meth)acrylate, hydroxymethyl(meth)acrylate, acrylamide, ace-
tate, vinylacetate, vinylether, vinylpyrrolidone, oxirane, oxetane, oxolane,
25 episulfide, thiotane, and cyclic amine.

21. The fluorescent dye according to claim 15, wherein each of R₁, R₂, R₃, R₄, R₅ is
a substituted or unsubstituted alkyl, or R₁ and R₂ together with the nitrogen to
which they are attached form a substituted or unsubstituted heterocyclic, or R₃
30 and R₄ together with the nitrogen to which they are attached form a substituted
or unsubstituted heterocyclic, and wherein R₆ comprises a reactive moiety se-
lected from the group consisting of an activated ester, such as N-succinimidyl
ester, maleimide ester, or fluorophenol ester, such as pentafluorophenol ester;
acid halide, such as acid chloride or acid bromide; sulfonyl halide, such as sul-
fonyl chloride or sulfonyl bromide; tosylate, mesylate, phtalimido, and azido.

22. The fluorescent dye compound according to any of claims 21 and 22, wherein from 1 to 3 of R₁ to R₅ are substituted alkyl.
23. The fluorescent dye according to claim 15, wherein each of R₁, R₂, R₃, R₅ is a substituted or unsubstituted alkyl, or R₁ and R₂ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein R₄ and R₆ is independently an optionally polymerized substituted or unsubstituted monomer selected from the group consisting of styrene, acrylate, (meth)acrylate, hydroxymethyl(meth)acrylate, acrylamide, acetate, vinylacetate, vinylether, vinylpyrrolidone, oxirane, oxetane, oxolane, episulfide, thiotane, and cyclic amine, wherein R₅ and R₆ can be different or the same.
24. The fluorescent dye according to claim 15, wherein each of R₁, R₂, R₃, R₅ is a substituted or unsubstituted alkyl, or R₁ and R₂ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein each of R₄ and R₆ comprises a reactive moiety selected from the group consisting of an activated ester, such as N-succinimidyl ester, maleimide ester, or fluorophenol ester, such as pentafluorophenol ester; acid halide, such as acid chloride or acid bromide; sulfonyl halide, such as sulfonyl chloride or sulfonyl bromide; tosylate, mesylate, phthalimido, and azido, wherein R₅ and R₆ can be different or the same.
25. The fluorescent dye compound according to any of claims 23 and 24, wherein from 1 to 3 of R₁, R₂, R₃, R₅ are substituted alkyl.
26. The fluorescent dye compound according to any of claims 23 and 24, wherein R₅ and R₆ are different.
27. The fluorescent dye compound according to any of claims 23 and 24, wherein R₅ and R₆ are the same.
28. The fluorescent dye according to claim 15, wherein each of R₁, R₃, R₅ is a substituted or unsubstituted alkyl, and wherein R₂, R₄ and R₆ is independently an optionally polymerized substituted or unsubstituted monomer selected from the group consisting of styrene, acrylate, (meth)acrylate, hydroxymethyl(meth)acrylate, acrylamide, acetate, vinylacetate, vinylether, vinyl-

pyrrolidone, oxirane, oxetane, oxolane, episulfide, thiotane, and cyclic amine, wherein R₅ and R₆ can be different or the same.

29. The fluorescent dye according to claim 15, wherein each of R₁, R₃, R₅ is a substituted or unsubstituted alkyl, and wherein each of R₂, R₄ and R₆ comprises a reactive moiety selected from the group consisting of an activated ester, such as N-succinimidyl ester, maleimide ester, or fluorophenol ester, such as pentafluorophenol ester; acid halide, such as acid chloride or acid bromide; sulfonyl halide, such as sulfonyl chloride or sulfonyl bromide; tosylate, mesylate, phtalimido, and azido, wherein R₂, R₄ and R₆ can be different or the same.

10 30. The fluorescent dye compound according to any of claims 28 and 29, wherein from 1 to all of R₁, R₃, R₅ are substituted alkyl.

31. The fluorescent dye compound according to any of claims 28 and 29, wherein R₂, R₄ and R₆ are different.

15 32. The fluorescent dye compound according to any of claims 28 and 29, wherein R₂, R₄ and R₆ are the same.

33. The fluorescent dye compound according to claim 12, wherein Y is OR₇.

34. The fluorescent dye compound according to claim 33, wherein Z is O or NR₁₀.

35. The fluorescent dye compound according to claim 33, wherein Z is O.

36. The fluorescent dye compound according to claim 33, wherein Z is NR₁₀.

20 37. The fluorescent dye according to claim 35, wherein each of R₁, R₂, R₃, R₄ is a substituted or unsubstituted alkyl, or R₁ and R₂ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R₃ and R₄ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein R₇ is an optionally polymerized substituted or unsubstituted monomer selected from the group consisting of styrene, acrylate, (meth)acrylate, hydroxymethyl(meth)acrylate, acrylamide, acetate, vinylacetate, vinylether, vinylpyrrolidone, oxirane, oxetane, oxolane, episulfide, thiotane, and cyclic amine.

25

38. The fluorescent dye according to claim 35, wherein each of R₁, R₂, R₃, R₄ is a substituted or unsubstituted alkyl, or R₁ and R₂ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R₃ and R₄ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein R₇ comprises a reactive moiety selected from the group consisting of an activated ester, such as N-succinimidyl ester, maleimide ester, or fluorophenol ester, such as pentafluorophenol ester; acid halide, such as acid chloride or acid bromide; sulfonyl halide, such as sulfonyl chloride or sulfonyl bromide; tosylate, mesylate, phtalimido, and azido.

10 39. The fluorescent dye compound according to any of claims 37 and 38, wherein from 1 to 3 of R₁, R₂, R₃, R₄ are substituted alkyl.

15 40. The fluorescent dye according to claim 36, wherein each of R₁, R₂, R₃, R₄ is a substituted or unsubstituted alkyl, or R₁ and R₂ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R₃ and R₄ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein R₇ and R₁₀ is independently an optionally polymerized substituted or unsubstituted monomer selected from the group consisting of styrene, acrylate, (meth)acrylate, hydroxymethyl(meth)acrylate, acrylamide, acetate, vinylacetate, vinylether, vinyl-pyrrolidone, oxirane, oxetane, oxolane, episulfide, thiotane, and cyclic amine, wherein R₇ and R₁₀ can be different or the same.

20 41. The fluorescent dye according to claim 36, wherein each of R₁, R₂, R₃, R₄ is a substituted or unsubstituted alkyl, or R₁ and R₂ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R₃ and R₄ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein each of R₇ and R₁₀ comprises a reactive moiety selected from the group consisting of an activated ester, such as N-succinimidyl ester, maleimide ester, or fluorophenol ester, such as pentafluorophenol ester; acid halide, such as acid chloride or acid bromide; sulfonyl halide, such as sulfonyl chloride or sulfonyl bromide; tosylate, mesylate, phtalimido, and azido, wherein R₇ and R₁₀ can be different or the same.

25 42. The fluorescent dye compound according to any of claims 40 and 41, wherein from 1 to 3 of R₁, R₂, R₃, R₄ are substituted alkyl.

43. The fluorescent dye compound according to any of claims 41 and 42, wherein R₇ and R₁₀ are different.
44. The fluorescent dye compound according to any of claims 41 and 42, wherein R₇ and R₁₀ are the same.
- 5 45. The fluorescent dye compound according to claim 12, wherein Y is SR₈.
46. The fluorescent dye compound according to claim 45, wherein Z is O or NR₁₀.
47. The fluorescent dye compound according to claim 45, wherein Z is O.
48. The fluorescent dye compound according to claim 45, wherein Z is NR₁₀.
49. The fluorescent dye according to claim 47, wherein each of R₁, R₂, R₃, R₄ is a substituted or unsubstituted alkyl, or R₁ and R₂ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R₃ and R₄ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein R₈ is an optionally polymerized substituted or unsubstituted monomer selected from the group consisting of styrene, acrylate, (meth)acrylate, hydroxymethyl(meth)acrylate, acrylamide, acetate, vinylacetate, vinylether, vinylpyrrolidone, oxirane, oxetane, oxolane, episulfide, thiotane, and cyclic amine.
50. The fluorescent dye according to claim 47, wherein each of R₁, R₂, R₃, R₄ is a substituted or unsubstituted alkyl, or R₁ and R₂ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R₃ and R₄ together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein R₈ comprises a reactive moiety selected from the group consisting of an activated ester, such as N-succinimidyl ester, maleimide ester, or fluorophenol ester, such as pentafluorophenol ester; acid halide, such as acid chloride or acid bromide; sulfonyl halide, such as sulfonyl chloride or sulfonyl bromide; tosylate, mesylate, phtalimido, and azido.
51. The fluorescent dye compound according to any of claims 49 and 50, wherein from 1 to 3 of R₁, R₂, R₃, R₄ are substituted alkyl.
52. The fluorescent dye according to claim 48, wherein each of R₁, R₂, R₃, R₄ is a substituted or unsubstituted alkyl, or R₁ and R₂ together with the nitrogen to

which they are attached form a substituted or unsubstituted heterocyclic, or R_3 and R_4 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein R_8 and R_{10} is independently an optionally polymerized substituted or unsubstituted monomer selected from the group consisting of styrene, acrylate, (meth)acrylate, hydroxymethyl(meth)acrylate, acrylamide, acetate, vinylacetate, vinylether, vinylpyrrolidone, oxirane, oxetane, oxolane, episulfide, thiotane, and cyclic amine, wherein R_8 and R_{10} can be different or the same.

5 53. The fluorescent dye according to claim 48, wherein each of R_1 , R_2 , R_3 , R_4 is a substituted or unsubstituted alkyl, or R_1 and R_2 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R_3 and R_4 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein each of R_8 and R_{10} comprises a reactive moiety selected from the group consisting of an activated ester, such as 10 N-succinimidyl ester, maleimide ester, or fluorophenol ester, such as pentafluorophenol ester; acid halide, such as acid chloride or acid bromide; sulfonyl halide, such as sulfonyl chloride or sulfonyl bromide; tosylate, mesylate, 15 phtalimido, and azido, wherein R_8 and R_{10} can be different or the same.

15 54. The fluorescent dye compound according to any of claims 52 and 53, wherein 20 from 1 to 3 of R_1 , R_2 , R_3 , R_4 are substituted alkyl.

55. The fluorescent dye compound according to any of claims 52 and 53, wherein R_8 and R_{10} are different.

56. The fluorescent dye compound according to any of claims 52 and 53, wherein R_8 and R_{10} are the same.

25 57. The fluorescent dye compound according to claim 12, wherein Y is R_9 .

58. The fluorescent dye compound according to claim 57, wherein Z is O or NR_{10} .

59. The fluorescent dye compound according to claim 57, wherein Z is O .

60. The fluorescent dye compound according to claim 57, wherein Z is NR_{10} .

61. The fluorescent dye according to claim 59, wherein each of R_1 , R_2 , R_3 , R_4 is a 30 substituted or unsubstituted alkyl, or R_1 and R_2 together with the nitrogen to

which they are attached form a substituted or unsubstituted heterocyclic, or R_3 and R_4 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein R_9 is an optionally polymerized substituted or unsubstituted monomer selected from the group consisting of styrene, acrylate, (meth)acrylate, hydroxymethyl(meth)acrylate, acrylamide, acetate, vinylacetate, vinylether, vinylpyrrolidone, oxirane, oxetane, oxolane, episulfide, thiotane, and cyclic amine.

62. The fluorescent dye according to claim 59, wherein each of R_1 , R_2 , R_3 , R_4 is a substituted or unsubstituted alkyl, or R_1 and R_2 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R_3 and R_4 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein R_9 comprises a reactive moiety selected from the group consisting of an activated ester, such as N-succinimidyl ester, maleimide ester, or fluorophenol ester, such as pentafluorophenol ester; acid halide, such as acid chloride or acid bromide; sulfonyl halide, such as sulfonyl chloride or sulfonyl bromide; tosylate, mesylate, phtalimido, and azido.

63. The fluorescent dye compound according to any of claims 61 and 62, wherein from 1 to 3 of R_1 , R_2 , R_3 , R_4 are substituted alkyl.

64. The fluorescent dye according to claim 60, wherein each of R_1 , R_2 , R_3 , R_4 is a substituted or unsubstituted alkyl, or R_1 and R_2 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R_3 and R_4 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein R_9 and R_{10} is independently an optionally polymerized substituted or unsubstituted monomer selected from the group consisting of styrene, acrylate, (meth)acrylate, hydroxymethyl(meth)acrylate, acrylamide, acetate, vinylacetate, vinylether, vinylpyrrolidone, oxirane, oxetane, oxolane, episulfide, thiotane, and cyclic amine, wherein R_9 and R_{10} can be different or the same.

65. The fluorescent dye according to claim 60, wherein each of R_1 , R_2 , R_3 , R_4 is a substituted or unsubstituted alkyl, or R_1 and R_2 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, or R_3 and R_4 together with the nitrogen to which they are attached form a substituted or unsubstituted heterocyclic, and wherein each of R_9 and R_{10} comprises a re-

active moiety selected from the group consisting of an activated ester, such as N-succinimidyl ester, maleimide ester, or fluorophenol ester, such as pentafluorophenol ester; acid halide, such as acid chloride or acid bromide; sulfonyl halide, such as sulfonyl chloride or sulfonyl bromide; tosylate, mesylate, 5 phtalimido, and azido, wherein R₉ and R₁₀ can be different or the same.

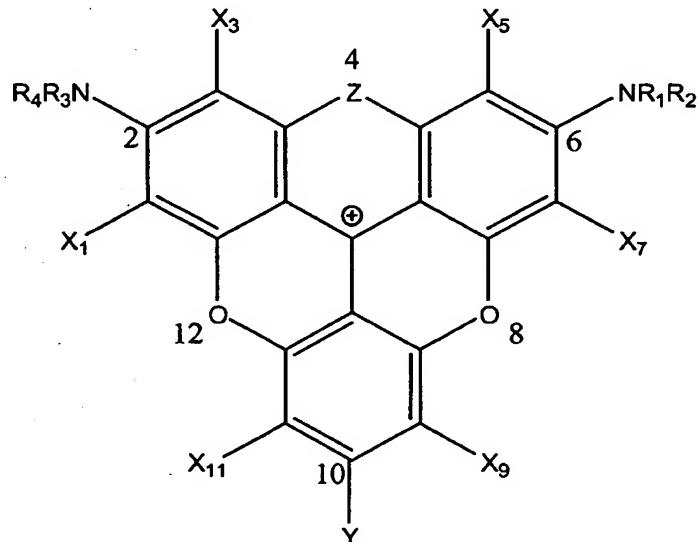
66. The fluorescent dye compound according to any of claims 64 and 65, wherein from 1 to 3 of R₁, R₂, R₃, R₄ are substituted alkyl.

67. The fluorescent dye compound according to any of claims 64 and 65, wherein R₉ and R₁₀ are different.

10 68. The fluorescent dye compound according to any of claims 64 and 65, wherein R₉ and R₁₀ are the same.

69. The fluorescent dye according to any of claims 1 to 68, wherein the alkyl is a lower alkyl.

70. A fluorescent dye compound comprising the structure



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wherein X₁, X₃, X₅, X₇, X₉, and X₁₁ are independently H, Cl or F;

wherein Y is selected from the group consisting of H, Cl, F, NR₅R₆, OR₇, SR₈, and R₉;

wherein Z is O or NR₁₀, and

wherein substituents R₁ to R₁₀ are preferably selected independently from the group consisting of:

5 hydrido,

 substituted and unsubstituted alkyl, substituted and unsubstituted haloalkyl, substituted and unsubstituted hydroxyalkyl, substituted and unsubstituted alkylsulfonyl,

10 substituted and unsubstituted alkenyl,

 halo,

15 substituted and unsubstituted alkoxy, substituted and unsubstituted alkoxyalkyl, substituted and unsubstituted haloalkoxy, substituted and unsubstituted haloalkoxyalkyl,

 substituted and unsubstituted aryl,

20 substituted and unsubstituted heterocyclic,

 substituted and unsubstituted heteroaryl,

25 sulfonyl, substituted and unsubstituted alkylsulfonyl, substituted and unsubstituted arylsulfonyl, sulfamyl, sulfonamidyl, aminosulfonyl, substituted and unsubstituted N-alkylaminosulfonyl, substituted and unsubstituted N-arylamino-
 sulfonyl, substituted and unsubstituted N,N-dialkylaminosulfonyl, substituted and unsubstituted N-alkyl-N-arylamino-
 sulfonyl, substituted and unsubstituted N,N-dialkylaminosulfonyl, substituted and unsubstituted N-arylamino-
 sulfonyl, substituted and unsubstituted N-alkyl-N-arylamino-
 sulfonyl,

30 carboxy, substituted and unsubstituted carboxyalkyl,

carbonyl, substituted and unsubstituted alkylcarbonyl, substituted and unsubstituted alkylcarbonylalkyl,

5 substituted and unsubstituted alkoxy carbonyl, substituted and unsubstituted alkoxy carbonylalkyl,

10 aminocarbonyl, substituted and unsubstituted aminocarbonylalkyl, substituted and unsubstituted N-alkylaminocarbonyl, substituted and unsubstituted N-arylaminocarbonyl, substituted and unsubstituted N,N-dialkylaminocarbonyl, substituted and unsubstituted N-alkyl-N-arylaminocarbonyl, substituted and unsubstituted N-alkyl-N-hydroxyaminocarbonyl, substituted and unsubstituted N-alkyl-N-hydroxyaminocarbonylalkyl, substituted and unsubstituted N-alkylaminocarbonyl, substituted and unsubstituted N,N-dialkylaminocarbonyl, substituted and unsubstituted N-arylaminocarbonyl, substituted and unsubstituted N-alkyl-N-arylaminocarbonyl, substituted and unsubstituted aminocarbonylalkyl, substituted and unsubstituted N-cycloalkylaminocarbonyl,

15 substituted and unsubstituted aminoalkyl, substituted and unsubstituted alkylaminoalkyl,

20 amidino,

25 cyanoamidino,

substituted and unsubstituted heterocyclicalkyl,

30 substituted and unsubstituted aralkyl,

substituted and unsubstituted cycloalkyl,

substituted and unsubstituted cycloalkenyl,

substituted and unsubstituted alkylthio,

35 substituted and unsubstituted alkylsulfinyl,

substituted and unsubstituted N-alkylamino, substituted and unsubstituted N,N-dialkylamino,

5 substituted and unsubstituted arylamino, substituted and unsubstituted aralkylamino, substituted and unsubstituted N-alkyl-N-arylaminoo, substituted and unsubstituted N-aralkyl-N-alkylamino, substituted and unsubstituted N-arylaminoalkyl, substituted and unsubstituted N-aralkylaminoalkyl, substituted and unsubstituted N-alkyl-N-arylaminoalkyl, substituted and unsubstituted N-aralkyl-N-alkylaminoalkyl,

10 acyl, acylamino,

15 substituted and unsubstituted arylthio, substituted and unsubstituted aralkylthio,

20 substituted and unsubstituted aryloxy, substituted and unsubstituted aralkoxy, substituted and unsubstituted haloaralkyl,

25 substituted and unsubstituted alkoxy carbonyl haloalkyl, substituted and unsubstituted aminocarbonyl haloalkyl, substituted and unsubstituted alkylaminocarbonyl haloalkyl,

30 substituted and unsubstituted alkoxy carbonyl cyano alkenyl, substituted and unsubstituted carboxy alkylaminocarbonyl, substituted and unsubstituted aralkoxy carbonyl alkylaminocarbonyl,

35 substituted and unsubstituted cycloalkylalkyl, and substituted and unsubstituted aralkenyl,

wherein at least one of said substituents R1 to R10 comprises

- c) one or more reactive groups selected from the group consisting of vinyl, allyl, hydroxy, primary amine, secondary amine, carboxy, carbonyl, nitro, cyano, isothiocyanate, halogen, phosphonyl, sulphonate, sulphonyl, sulfamyl, and thiolyl, or
- d) one or more reactive moieties selected from the group consisting of an activated ester, such as N-succinimidyl ester, maleimide ester, or fluorophenol ester, including pentafluorophenol ester; acid halide, such as acid chloride or acid bromide; sulfonyl halide, such as sulfonyl chloride or sulfonyl bromide; tosylate, mesylate, phtalimido, azido, an optionally polymerized substituted or unsubstituted styrene, an optionally polymerized substituted or unsubstituted acrylate, an optionally polymerized substituted or unsubstituted (meth)acrylate, an optionally polymerized substituted or unsubstituted hydroxymethyl(meth)acrylate; an optionally polymerized substituted or unsubstituted acrylamide, an optionally polymerized substituted or unsubstituted acetate, an optionally polymerized substituted or unsubstituted vinylacetate; an optionally polymerized substituted or unsubstituted vinylether; an optionally polymerized substituted or unsubstituted vinylpyrrolidone, an optionally polymerized substituted or unsubstituted oxirane; an optionally polymerized substituted or unsubstituted oxetane, an optionally polymerized substituted or unsubstituted oxolane; an optionally polymerized substituted or unsubstituted episulfide; an optionally polymerized substituted or unsubstituted thiolane; and an optionally polymerized substituted or unsubstituted cyclic amine,

with the proviso that R₁ to R₆ are not all identical linear alkyls when Y is NR₅R₆ and Z is O, and that R₁ and R₂ are not both ethyl when NR₃R₄ and NR₅R₆ both constitute a morpholinyl ring.

71. The fluorescent dye compound according to claim 70, wherein X₁, X₃, X₅, X₇, X₉, and X₁₁ are all H.
72. The fluorescent dye compound according to claim 70, wherein X₁, X₃, X₅, X₇, X₉, and X₁₁ are all Cl.

73. The fluorescent dye compound according to claim 70, wherein X_1 , X_3 , X_5 , X_7 , X_9 , and X_{11} are all F.
74. The fluorescent dye compound according to any of claims 70 to 73, wherein Y is selected from H, Cl, and F.
- 5 75. The fluorescent dye compound according to claims 74, wherein Y is H.
76. The fluorescent dye compound according to claims 74, wherein Y is Cl.
77. The fluorescent dye compound according to claim 74, wherein Y is F.
78. The fluorescent dye compound according to any of claims 70 to 73, wherein Y is selected from the group consisting of NR_5R_6 , OR_7 , SR_8 , and R_9 .
- 10 79. The fluorescent dye compound according to claim 78, wherein Y is NR_5R_6 .
80. The fluorescent dye compound according to claim 78, wherein Y is OR_7 .
81. The fluorescent dye compound according to claim 78, wherein Y is SR_8 .
82. The fluorescent dye compound according to claim 78, wherein Y is R_9 .
83. The fluorescent dye compound according to claim 78, wherein Y comprises a reactive group capable of undergoing polymerization.
- 15 84. The fluorescent dye compound according to claim 83, wherein the reactive group is selected from the group consisting of vinyl, acrylate, methacrylate, acrylamide, methyl oxethane, ethyl oxethane, and ethylene oxide.
85. The fluorescent dye compound according to claim 78, wherein Y is a linker capable of linking the dye compound to a polymer matrix.
- 20 86. The fluorescent dye compound according to any of claims 78 and 85, wherein Y is selected from the group consisting of carboxylic acid, benzylic acid, N-succinimidyl ester, acid chloride, pentafluorophenol ester, tosylate, mesylate, halide, primary amine, sulfonyl chloride, isothiocyanate, maleimide, and thiol.
- 25 87. The fluorescent dye compound according to any of claims 74 to 86, wherein Z is O or NR_{10} .

88. The fluorescent dye compound according to claim 87, wherein Z is O.
89. The fluorescent dye compound according to claim 87, wherein Z is NR₁₀.
90. The fluorescent dye compound according to any of claims 74 to 89, wherein R₁ to R₁₀ are independently
 - 5 hydrido,
 - substituted and unsubstituted alkyl, substituted and unsubstituted haloalkyl, substituted and unsubstituted hydroxyalkyl, substituted and unsubstituted alkylsulfonyl,
 - 10 substituted and unsubstituted alkenyl,
 - halo,
 - 15 substituted and unsubstituted alkoxy, substituted and unsubstituted alkoxyalkyl, substituted and unsubstituted haloalkoxy, substituted and unsubstituted haloalkoxyalkyl,
 - substituted and unsubstituted aryl,
 - 20 substituted and unsubstituted heterocyclic,
 - substituted and unsubstituted heteroaryl,
 - 25 sulfonyl, substituted and unsubstituted alkylsulfonyl, substituted and unsubstituted arylsulfonyl, sulfamyl, sulfonamidyl, aminosulfonyl, substituted and unsubstituted N-alkylaminosulfonyl, substituted and unsubstituted N-arylaminosulfonyl, substituted and unsubstituted N,N-dialkylaminosulfonyl, substituted and unsubstituted N-alkyl-N-arylaminosulfonyl, substituted and unsubstituted N-alkylaminosulfonyl, substituted and unsubstituted N,N-30 dialkylaminosulfonyl, substituted and unsubstituted N-arylaminosulfonyl, substituted and unsubstituted N-alkyl-N-arylaminosulfonyl,

carboxy, substituted and unsubstituted carboxyalkyl,

carbonyl, substituted and unsubstituted alkylcarbonyl, substituted and unsubstituted alkylcarbonylalkyl,

5 substituted and unsubstituted alkoxycarbonyl, substituted and unsubstituted alkoxycarbonylalkyl,

10 aminocarbonyl, substituted and unsubstituted aminocarbonylalkyl, substituted and unsubstituted N-alkylaminocarbonyl, substituted and unsubstituted N-arylaminocarbonyl, substituted and unsubstituted N,N-dialkylaminocarbonyl, substituted and unsubstituted N-alkyl-N-arylaminocarbonyl, substituted and unsubstituted N-alkyl-N-hydroxyaminocarbonyl, substituted and unsubstituted N-alkyl-N-hydroxyaminocarbonylalkyl, substituted and unsubstituted N-alkylaminocarbonyl, substituted and unsubstituted N,N-dialkylaminocarbonyl, substituted and unsubstituted N-arylaminocarbonyl, substituted and unsubstituted N-alkyl-N-arylaminocarbonyl, substituted and unsubstituted aminocarbonylalkyl, substituted and unsubstituted N-cycloalkylaminocarbonyl,

15 20 substituted and unsubstituted aminoalkyl, substituted and unsubstituted alkylaminoalkyl,

amidino,

25 cyanoamidino,

substituted and unsubstituted heterocyclicalkyl,

substituted and unsubstituted aralkyl,

30 35 substituted and unsubstituted cycloalkyl,

substituted and unsubstituted cycloalkenyl,

substituted and unsubstituted alkylthio,

substituted and unsubstituted alkylsulfinyl,
5 substituted and unsubstituted N-alkylamino, substituted and unsubstituted N,N-dialkylamino,
10 substituted and unsubstituted arylamino, substituted and unsubstituted aralkylamino, substituted and unsubstituted N-alkyl-N-arylaminoo, substituted and unsubstituted N-arylaminooalkyl, substituted and unsubstituted N-aralkylaminoalkyl, substituted and unsubstituted N-alkyl-N-arylaminooalkyl, substituted and unsubstituted N-aralkyl-N-alkylaminooalkyl,
15 acyl, acylamino,
20 substituted and unsubstituted arylthio, substituted and unsubstituted aralkylthio; substituted and unsubstituted aryloxy, substituted and unsubstituted aralkoxy,
25 substituted and unsubstituted haloaralkyl,
30 substituted and unsubstituted carboxyhaloalkyl,
 substituted and unsubstituted alkoxy carbonylhaloalkyl, substituted and unsubstituted aminocarbonylhaloalkyl, substituted and unsubstituted alkylaminocarbonylhaloalkyl,
 substituted and unsubstituted alkoxy carbonylcyanooalkenyl,
 substituted and unsubstituted carboxyalkylaminocarbonyl,
 substituted and unsubstituted aralkoxycarbonylalkylaminocarbonyl,
 substituted and unsubstituted cycloalkylalkyl, or

substituted and unsubstituted aralkenyl.

91. Method for producing a polymer matrix comprising a fluorescent dye, said method comprising the steps of providing a monomer or a polymer matrix and reacting the fluorescent dye compound according to any of claims 1 to 90, or a precursor thereof, with the monomer or polymer matrix, and optionally reacting the fluorescent dye compound precursor to obtain the fluorescent dye compound, and further optionally polymerizing the monomers to obtain a polymer matrix.
- 10 92. Use of the fluorescent dye compound according to any of claims 1 to 90 for visualising a beaded polymer matrix.
- 15 93. Use of the fluorescent dye compound according to any of claims 1 to 90 in the synthesis of a beaded polymer matrix.
- 20 94. An encoded beaded or granulated polymer matrix for solid phase synthesis comprising beads or granules each comprising a plurality of spatially immobilised particles or vacuoles, wherein each particle or vacuole comprises at least one fluorescent dye compound according to any of claims 1 to 90, wherein each particle or vacuole is individually detectable.